

**SUMMARY TEST REPORT OIL BASED METAL WORKING FLUID N. 345/2018**

**STANDARD CONDITIONS**

TOOL INSTRUMENT: THREE-AXIS LATHE MOD. NAKAMURA NTY3

TOOL TYPE: FIXED TOOLS FOR TURNING AND CUTTING

METAL WORKING FLUID: QUAKERCOOL 7100 HD

TIME TEST: 23 DAYS

PRODUCTION DAILY RATE: ABOUT 300 COMPLETE COMPONENTS

MAINTENANCE AND UPGRADE TOOLS: ABOUT 7 DAYS





Italian Design Since 1939

**TEST CONDITIONS**

TOOL INSTRUMENT: THREE-AXIS LATHE MOD. NAKAMURA NTY3

TOOL TYPE: FIXED TOOLS FOR TURNING AND CUTTING

METAL WORKING FLUID: QUAKERCOOL 7100 HD + 3% IF-WS2

TIME TEST: 23 DAYS

PRODUCTION DAILY RATE: FROM 350 UP TO 600 COMPLETE COMPONENTS **(+17% - +100%)**

MAINTENANCE AND UPGRADE TOOLS: ABOUT 10 DAYS **(+40%)**

